

# Changsha Langfeng Metallic Material Co., Ltd

Websites:www.langfengmetallic.com Email:postmaster@langfengmetallic.com

#### TiC rod basic information introduction

#### TiC rod main technical indicators:

1. Hardness: 82-89 HRA

2. The density: 6.0 to 6.5 g/cm3;

Titanium carbide wear parts are mainly applied to the alloy ball, hammer head, alloy plate and large crusher hammers, large ball mill wearing parts, improve the service life of equipment;

The main characteristic of the TiC inserts: high temperature corrosion resistance, wear resistance;

### Wear parts for the processing of TIC cermet rods considerations:

- 1) steel is suitable for the high manganese steel material.
- 2) steel casting than normal without the improvement of TIC 60-100 degrees.
- 3)before make and fly a TIC rod boron salt water soaking liquid, remove dry and then use (DNA)
- 4) casting, fixed first TIC on steel, Shijiazhuang again, (because the density of TIC is lighter than steel, Without fixed first TIC rods, stick instability.
- 5) after forming, heat treatment, and water toughening treatment with high manganese steel water

## TiC rod technical data:

Commodity	: TITANIUM CARBIDE CERMET	RODS	
	Grade: LFT12		
PHYSICAL		CHEMICAL	
		Compositions	wt.%
TRS (ISO 3327)	1800 +200 N/mm2	Ni	2.0
Hardness (ISO 3878)	82.5±0.5 HRA	TiC	47.0
Density (ISO 3369)	6.2 ±0.2 g/cm3	Fe	37.0
Average Grain Size	2.0 ±0.5 μm	Mn	10.0
Porosities	A02B00C00	Other	4.0